$$N_{12} = \sum_{n_1}^{n_2} N_n \Delta n \simeq \int_{n_1}^{n_2} N_n dn$$
, (5.8)

where  $N_n$  is a large number and  $\Delta n$  is equal to 1.

Substitution of Eq. (5.7) into Eq. (5.8) and integration over the interval  $(n^*, n^{\infty})$  gives the number of clusters  $N^*$  that exceed the critical size for a sudden change in driving force:

$$N^* = N \int_{n^*}^{n^{\infty}} \exp\left(-\frac{\Delta W^{\circ}(n)}{kT_0}\right) dn , \qquad (5.9)$$

where  $\Delta W^{\circ}(n)$  is given by Eq. (5.4) for the initial stable state ahead of the shock front, and  $n^{*}$  is given by Eq. (5.5) for the state behind the shock front. We are not able to integrate Eq. (5.9) analytically. However, we can differentiate Eq. (5.9) with respect to  $G_{21}$  using Leibnitz's rule,  $G_{21}$  which results in the expression,

$$\frac{dN^*}{dG_{21}} = N \exp\left(-\frac{\Delta W^{\circ}(n^{\circ})}{kT_{0}}\right) \frac{dn^{\circ}}{dG_{21}}$$

$$- N \exp\left(-\frac{\Delta W^{\circ}(n^{\circ})}{kT_{0}}\right) \frac{dn^{\circ}}{dG_{21}}$$

$$+ N \int_{n^*}^{n^{\circ}} \frac{\partial}{\partial G_{21}} \exp\left(-\frac{\Delta W^{\circ}(n)}{kT_{0}}\right) dn . \tag{5.10}$$

Since the integrand and  $n^{\infty}$  are independent of  $G_{21}$ ,

$$\frac{dN^*}{dG_{21}} = -N \exp\left(-\frac{\Delta W^{\circ}(n^*)}{kT_0}\right) \frac{dn^*}{dG_{21}}.$$
 (5.11)

)

Differentiating Eq. (5.5) with respect to  $G_{21}$  results in the expression,

$$\frac{dn^*}{dG_{21}} = -n^* \left( \frac{3}{G_{21}} - \frac{2}{V_2} \frac{dV_2}{dG_{21}} \right) . \tag{5.12}$$

Substituting Eq. (5.12) into Eq. (5.11) results in the expression,

$$\frac{dN^*}{dG_{21}} = Nn^* \left[ \frac{3}{G_{21}} - \frac{2}{V_2} \frac{dV_2}{dG_{21}} \right] \exp \left( -\frac{\Delta W^{\circ}(n^*)}{kT} \right) . \quad (5.13)$$

Eliminating  $n^*$  and  $\Delta W^{\circ}(n^*)$  by Eqs. (5.4) and (5.5) results in the final expression,

$$\frac{dN^*}{dG_{21}} = \frac{-32\pi\sigma^3 V_2^2 N}{3G_{21}^3} \left[ \frac{3}{G_{21}} - \frac{2}{V_2} \frac{dV_2}{dG_{21}} \right]$$

$$\times \exp \left[ \frac{-16\pi\sigma^3 V_2^2}{G_{21}^2} \left[ 1 - \frac{2G_{21}(P=0,T=295^\circ K)}{3G_{21}} \right] \right], \qquad (5.14)$$

which depends on  $\sigma$ ,  $V_2$ , N,  $dV_2/dG_{21}$ , and  $G_{21}$ . This equation is significant because it establishes a relation between number of nucleation sites and driving force,  $G_{21}$ , in the stable field of phase 2.

To calculate values of  $dN^{*}/dG_{21}$ , from Eq. (5.14) requires values for surface energy  $\sigma$ , volume  $V_2$ , N, driving force  $G_{21}$ , and  $dV_2/dG_{21}$ . Values for  $\sigma$  found in the literature vary from 20 ergs/cm<sup>2</sup> for a coherent twin interface to 200 ergs/cm<sup>2</sup> for an incoherent interface.  $S_{1,55}$  Examination of Eq. (5.14) reveals that the influence of the exponential function is overriding and if any nucleation is to occur, the argument of